




**ANNEX 1:
EXHIBITION & CONFERENCE: STATISTICS & INFORMATION**

Show Title	NRF Retail’s Big Show Asia Pacific 2024
Show Theme	Fast Track Your Success
Date & Time	11 to 13 June 2024 10am to 6pm (11 – 12 June) & 10am to 5pm (13 June)
Venue	Marina Bay Sands Convention Centre, Level 1, Hall ABC
Size	14,560 sqm
Attendees	Approximately 5,000 (Trade and Business Professionals Only)
Total No. of Exhibitors	Over 200
Exhibiting Supplier Brands	Over 300 Local/Regional/Global Brands
Exhibit Profile	<p>Suppliers, entrepreneurs, small businesses, and brands with cool consumer facing products and looking to make their next breakthrough connections with large retailers in hopes of future partnerships.</p> <p>Exhibit Profile as follows:</p> <p>Accounting, Finance & Banking Audit and Compliance/ Payment and Check Processing/ Currency Handling Equipment/ Finance/ Frictionless Payments/ Banking and Accounting Systems</p> <p>Big Data Data Processing/ In-Store Analytics/ Wi-Fi and Bluetooth Analytics/ Forecasting</p> <p>Consulting Services IT/Security/Supply Chain/Workforce</p> <p>Customer Service & CRM AI Customer Service Solutions/ Call Centres/ Chatbots /CRM Marketing/ Customer Data Management/ Customer Insights and Analytics/ Customer Surveys/ Loyalty and Rewards/ Mobile Customer Solutions</p> <p>E Commerce AI Recommendations/ Mobile Solutions/ Multichannel/ Search Tools/ Performance/ Commerce Platform/Gateway</p>

<p>Exhibit Profile (cont'd)</p>	<p>Hardware</p> <p>Computer Equipment and Printers/ Digital Signage/ Interactive Displays/ Kiosks/ Robotics/ Touchscreen and View Data Communications/ Wearables and IoT/3D Printing</p> <p>Human Resources</p> <p>Employee Surveys/ Time Clocks / Time & Attendance Systems/ Recruitment and Training Programs/ Learning Platforms and Systems/ Talent/Workforce Management/ Payroll/Labour Scheduling Systems</p> <p>In Store</p> <p>Endless Aisle/ Automated Checkout/ Barcode Scanning/ Click and Collect/ Clienteling/ Customer Insights and Analytics/ Electronic Shelf Systems/ In-Store Marketing/ POS Integrations/ Shelf Label Printing Systems/ Signs/Graphics/Fixtures/ Store Performance Analytics/ Task Management/ Traffic Counters/ Wayfinding and In-Door Navigation/ Wi-Fi and Bluetooth Analytics/ Wiring and Network Installation</p> <p>Immersive Technologies</p> <p>Augmented Reality/Virtual Reality/Mixed Reality</p> <p>Information Technology (IT)</p> <p>Business Intelligence/ Cloud Computing Services/ Computer Software Services/ Cybersecurity/ Data Analysis of Business Information/ Encryption and Data Protection/ Enterprise Resource Planning (ERP)/ Performance Analytics and Security/ Product Information Management/ Software Development/ Systems Integration/ Vendor Relationship Management/ Voice: Services: Wireline/Wireless/ Wiring and Network Installation/ Online/Cloud Security/ Meta and Web 3.0</p> <p>Marketing & Communications</p> <p>Digital Experience Design and Development/ Personalization/ Store Communications/ Customer Engagement/ Voice - Wireline, Wireless/ PR / Campaign Management/ Content and Social Media Management/ Telecom/Video Equipment and Systems</p> <p>Merchandising</p> <p>Assortment / Category Management/Replenishment/ Barcode Scanning/ Forecasting/ Global Sourcing/ Merchandise Replenishment/ Order Fulfillment Systems/ Planning and Execution/ PLM and PDM/ Price, Promotion and Markdown/ Retail Revenue Optimization/ Supplier Relationship Manager/ Tags, Labels and Merchandising Aids</p>
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<p>Exhibit Profile (cont'd)</p>	<p>POS</p> <p>Hardware and Maintenance/ Installation/ Printers, Cash Drawers, Keyboards, Displays, Scanners and Associated Parts/ Software and Services/ Systems and Equipment</p> <p>Supply Chain</p> <p>Blockchain/ Distribution and Warehousing/ Fulfilment & Replenishment Services/ Inventory Control Systems/ Replenishment Services/ Robotics, Automation, Drones/ Storage and Distribution/ Packaging/Delivery and Returns/ Drones/ Outsourcing Services/ Warehouse Management/Sustainability</p>
<p>Booth Reservations (Scan QR code to secure & purchase preferred booth)</p>	
<p>Visitor Profile (By Title)</p>	<ul style="list-style-type: none"> • C Suite • Senior Executive/SVP/EVP • Vice President • Senior Director • Director • Senior Manager • Manager • Analyst • Others
<p>Retailer Profile (By Business Foundation)</p>	<ul style="list-style-type: none"> • IT/Information/MIS • Business Development • Marketing/Sales • Operations/Retail Store Operations • Ecommerce/Digital • Consulting/Analytics/Research • Strategic Planning • Merchandising/Finance/Loss Prevention/Customer Service • Distribution/Supply Chain/Logistics • Others

<p>Concurrent Activities:</p>	<p>Conferences & Seminars, Networking, Retail Store/Shopping Tour, VIP Tour and many more</p> <ol style="list-style-type: none"> 1) Innovation Lab The immersive exhibit showcases groundbreaking artificial intelligence, augmented reality, machine learning, facial recognition, robotics & more. See how technology is enabling retail's transformation. 2) Start-Up Zone Meet the newest companies in retail and see their biggest, standout ideas. Be the first to hear about the breakthrough technology and radical thinking that everyone will be talking about tomorrow. 3) Exhibitor Big Ideas Don't miss these sessions to hear exhibitors share how their products work in the real world and are changing how retailers "retail". These sessions feature demos and case studies presented by solution providers and their retail clients. 4) Retail Store Tours These retailer-only tours allow attendees to get insider insights, network with peers and stay ahead of industry trends. Programs are created with retailers and designed to deliver impactful unique experiences for each retail location.
<p>Conference Overview</p>	<ul style="list-style-type: none"> • Theme: Fast Track Your Success • Focus: Retail Thought Leadership • Key Takeaways: <ul style="list-style-type: none"> • Hear from leading US and European brands on tech adoption and industry trends • Solution providers solving problem with retailers • Intimate Settings: <ul style="list-style-type: none"> • Facilitate high-quality two-way dialogue is highly valued by SEA retailers • Latest Solutions from Global & Local Solution Providers • Opportunity to network with other APAC retail peers intimately <p>Click here to inquire or indicate interest to participate in the conference.</p>
<p>Held in</p>	
<p>Supporting Organizations (targeted)</p>	

	 <p>Indonesian Retail Merchants Association (APRINDO)</p> <p>Japan Retailers Association (JRA)</p> <p>Retail NZ (Incorporated)</p> <p>Retailers Association of Chinese Taipei</p> <p>Malaysia Retailers Association (MRA)</p> <p>Association of Vietnam Retailers</p>
<p>Organized by:</p>	<p>Comexposium in partnership with National Retail Federation</p>

About NRF

The National Retail Federation passionately advocates for the people, brands, policies and ideas that help retail succeed. From its headquarters in Washington, D.C., NRF empowers the industry that powers the economy. Retail is the nation's largest private-sector employer, contributing \$3.9 trillion to annual GDP and supporting one in four U.S. jobs – 52 million working Americans. For over a century, NRF has been a voice for every retailer and every retail job, educating, inspiring and communicating the powerful impact retail has on local communities and global economies. nrf.com

About Comexposium

The Comexposium Group is one of the leading event organizers worldwide, creating events that bring communities together to discover and explore businesses, passions and interests. Comexposium organizes more than 150 professional and general public events, covering more than 10 sectors of activity. The group connects 48,000 exhibitors and 3.5 million visitors, 365 days a year.

Comexposium is present in the retail sector with market-leading brands such as Paris Retail Week, Siec, Equipmag and One-to-one events in France, Franchise shows in the US, and ad.Tech and iMedia in Asia-Pacific.

In addition to its events, Comexposium creates experiences, as well as opportunities for individuals to meet, enabling communities to connect throughout the year, through an effective and targeted omni-channel approach. comexposium.com

About Retail's Big Show Asia Pacific

Retail's most important event in Asia Pacific takes place in Singapore from 11 – 13 June 2024. The Asia Pacific edition brings together retail industry leaders from across the region to collaborate on a Pan Asia Pacific stage. Be inspired by the biggest retail leaders across Asia Pacific at Retail's Big Show Asia Pacific in one of the world's fastest growing markets. Retail professionals from around the globe can experience three days of educational programming, an all-encompassing Expo featuring the latest retail solutions, as well as an Innovation Lab and Startup Zone featuring breakthrough technologies in Asia Pacific's retail sector. nrfbigshowapac.com

About Retailers Association of India (RAI)

Retailers Association of India (RAI) is the unified voice of Indian retailers. RAI works with all stakeholders to create the right environment for the growth of the modern retail industry in India. It is a strong advocate for retailing in India and works with all levels of government and stakeholders to support employment growth and career opportunities in retail, promote and sustain retail investments in communities from coast to coast, and enhance consumer choice and industry competitiveness.

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